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E Drive Install Instructions

1. Carefully remove the new unit from the shipping carton and inspect for hidden damage.
2. Refer to factory approved wiring diagrams for wiring and routing.
3. Inspect the engine mount pad for burrs and cracks at bolt holes.
4. Clean out oil and dirt from bolt holes and mounting pads.
5. Verify the mounting pad alignment pins are installed and not damaged.
6. Check ring gear for missing, damaged or badly worn teeth.
7. Inspect all wire connector plugs for condition.
8. All mounting bolts should be progressively tightened to avoid binding on the alignment pins, then torque to 204 in/lbs.
9. Torque terminal stud to 40 in/lbs.